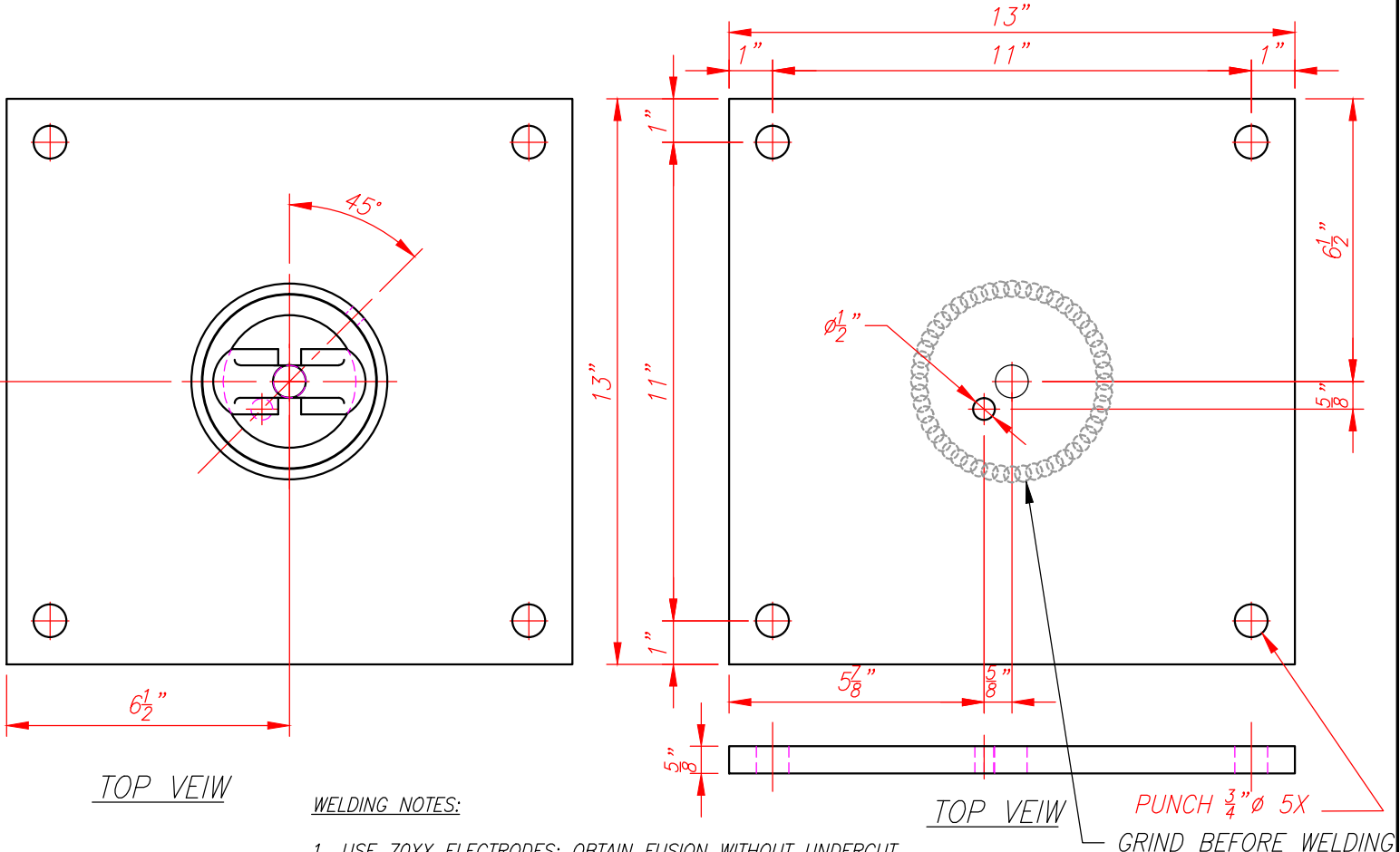



| PARTS LIST | | | | | |
|--------------------|----------|--|-----------------|------------------------------|---------------|
| ITEM NO. | HEAT NO. | DESCRIPTION | MATERIAL | QTY PART(S) PER ONE ASSEM. ▼ | TOTAL PARTS ▼ |
| 1 | | FORGED PAD EYE, QUENCHED AND TEMPERED | 1030 STEEL | 1 | 42 |
| 2 | | 4" O.D. X 1/4" RING | ASTM A572 GR 50 | 1 | 42 |
| 3 | | TAPERED CAPLUG PART# NAS-834, T-4X | | 1 | 42 |
| 4 | | 4-1/2" O.D. x .237" WALL (SCHEDULE 40) x 25" LG. HSS | ASTM A500 GR C | 1 | 42 |
| 5 | | TAPERED CAPPLUGS PART# NAS-834, T-9 & T-4 | | 1 | 42 |
| 6 | | 13" x 13" x 5/8" PLATE | ASTM A572 GR 50 | 1 | 42 |
| TOTAL ASSEMBLIES ► | | | | | 42 |



WELDING NOTES:

1. USE 70XX ELECTRODES; OBTAIN FUSION WITHOUT UNDERCUT.
2. DIMENSION TOLERANCES ARE $\pm 1/16$ " (NON-ACCUMULATIVE).
3. SHOP CHECKED THAT PRE-GALVANIZED EQUIPMENT WAS MANUFACTURED PER DRAWING.
4. SHOP CHECKED THAT ITS WELD PROCEDURES AND PERSONNEL USED FOR THIS FABRICATION ARE IN ACCORDANCE WITH AWS D1.1 WELDING CODE.
5. ASSEMBLY HOT-DIPPED GALVANIZED AFTER FABRICATION.

| | |
|--------------|----------|
| JOB #: 0594 | |
| APPROVALS | |
| RE-DRAWN BY: | DATE: |
| P.A. | 01/09/14 |
| CHECKED BY: | DATE: |
| SALES: | DATE: |
| CUSTOMER: | DATE: |
| SHOP: | DATE: |



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PROJECT

FLORIDA HOSPITAL-TAMPA

| | | |
|-------------------|-------------|-----------------|
| MODEL/PART NUMBER | DRAWING NO. | PLOT SCALE: 1:4 |
| SM-1-13-25 | A-1 | PAGE NO. 1 of 1 |

SHOP VERIFIES THAT PRE-GALVANIZED EQUIPMENT WAS MANUFACTURED PER DRAWING AND WELDING NOTES. ►